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Authorised and notified according to Article 29 of the Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011

MEMBER OF EOTA

European Technical Assessment ETA-09/0219 of 2022/03/03

General Part

Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S

Trade name of the construction product:	Drüeke & Springob Purlin Tie 170 right/left Purlin Tie 210 right/left Purlin Tie 250 right/left Purlin Tie 290 right/left Purlin Tie 330 right/left Purlin Tie 370 right/left
Product family to which the above construction product belongs:	Three-dimensional nailing plate (Purlin tie for timber-to-timber connections)
Manufacturer:	Drüeke & Springob GmbH Bahnstrasse 19 57439 Attendorn - Kraghammer Tel. +49 02722 - 7771 Fax +49 02722 – 7922
Manufacturing plant:	Drüeke & Springob GmbH Bahnstrasse 19 57439 Attendorn - Kraghammer
This European Technical Assessment contains:	16 pages including 2 annexes which form an integral part of the document
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:	EAD 130186-00-0603 for Three-dimensional nailing plates
This version replaces:	The ETA with the same number issued on 2014-09-02

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II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of product

Technical description of the product
D+S purlin ties right/left 170, 210, 250, 290, 330 and 370 are one-piece non-welded, face-fixed purlin ties to be used in timber to timber connections. They are connected to the timber elements by ringed shank nails.

The purlin ties are made from pre-galvanized steel DX 51 D / Z 275 according to EN 10346:2009 with $R_e \geq 295$ N/mm², $R_m \leq 360$ N/mm² and $A_{80} \geq 22\%$. Dimensions, hole positions and typical installations are shown in Annex A. Purlin ties are made from steel with tolerances according to EN 10143.

2 Specification of the intended use in accordance with the applicable European Assessment Document (hereinafter EAD)

The purlin ties are intended for use in making connections in load bearing timber structures, as a connection between a beam and a purlin, where requirements for mechanical resistance and stability and safety in use in the sense of the Basic Work Requirements 1 and 4 of the Regulation 305/2011 (EU) shall be fulfilled.

The connection always contains two purlin ties (see Annex A).

The static and kinematical behaviour of the timber members or the supports shall be as described in Annex B.

The wood members may be of solid timber, glued laminated timber and similar glued members, or wood-based structural members with a characteristic density from 290 kg/m^3 to 420 kg/m^3. This requirement to the material of the wood members can be fulfilled by using the following materials:

- Structural solid timber classified to C14-C40 according to EN 338 / EN 14081,
- Glulam classified to GL24-GL36 according to EN 1194 / EN 14080,
- LVL according to EN 14374,
- Parallam PSL,
- Intrallam LSL,
- Duo- and Triobalken,
- Layered wood plates,
- Plywood according to EN 636

Annex B states the load-carrying capacities of the purlin tie connections for a characteristic density of 350 kg/m^3. For timber or wood based material with a lower characteristic density than 350 kg/m^3 the load-carrying capacities of the nailed connection shall be modified by the k_{dens} factor:

$$k_{dens} = \sqrt{\frac{\rho_k}{350}}$$

where ρ_k is the characteristic density of the timber in kg/m^3.

The design of the connections shall be in accordance with Eurocode 5 or a similar national Timber Code. The wood members shall have a thickness which is larger than the penetration depth of the nails into the members.

The purlin ties are primarily for use in timber structures subject to the dry, internal conditions defined by service classes 1 and 2 of Eurocode 5 and for connections subject to static or quasi-static loading.

The purlin ties can also be used in outdoor timber structures, service class 3, when a corrosion protection in accordance with Eurocode 5 is applied, or when stainless steel with similar or better characteristic yield and ultimate strength is employed.

The scope of the connectors regarding resistance to corrosion shall be defined according to national provisions that apply at the installation site considering environmental conditions and in conjunction with the admissible service conditions according to EN 1995-1-1 and the admissible corrosivity category as described and defined in EN ISO 12944-2

Assumed working life
The assumed intended working life of the purlin ties for the intended use is 50 years, provided that they are subject to appropriate use and maintenance.

The information on the working life should not be regarded as a guarantee provided by the manufacturer or ETA Danmark. An “assumed intended working life” means that it is expected that, when this working life has elapsed, the real working life may be, in normal use conditions, considerably longer without major degradation affecting the essential requirements.

3 Performance of the product and references to the methods used for its assessment

Characteristic	Assessment of characteristic
3.1 Mechanical resistance and stability (BWR 1)*)	
Joint Strength - Characteristic load-carrying capacity	See Annex B
Joint Stiffness	See Annex B
Joint ductility	No performance assessed
Resistance to seismic actions	No performance assessed
Resistance to corrosion and deterioration	See section 3.6
3.2 Safety in case of fire (BWR 2)	
Reaction to fire	The purlin ties are made from steel classified as Euroclass A1 in accordance with EN 13501-1 and Commission Delegated Regulation 2016/364
3.3 General aspects related to the performance of the product	The purlin ties have been assessed as having satisfactory durability and serviceability when used in timber structures using the timber species described in Eurocode 5 and subject to the conditions defined by service class 1 and 2
Identification	See Annex A

*) See additional information in section 3.4 – 3.7.

3.4 Methods of verification

Safety principles and partial factors

The characteristic load-carrying capacities are based on the characteristic values of the nail connections, the timber components and the steel plates. To obtain design values the capacities have to be divided by different partial factors for the material properties, the nail connection and the timber components in addition multiplied with the coefficient k_{mod}.

According to EN 1990 (Eurocode – Basis of design) paragraph 6.3.5 the design value of load-carrying capacity can be determined by reducing the characteristic values of the load-carrying capacity with different partial factors.

Thus, the characteristic values of the load–carrying capacity are determined also for timber failure $F_{Rk,N}$ (reaching the embedment strength of nails subjected to shear), $F_{90,Rk}$ (reaching the transverse tensile strength of the timber components) as well as for steel plate failure $F_{Rk,S}$. The design value of the load–carrying capacity is the smaller value of both load–carrying capacities.

$$F_{Rd} = \min\left\{\frac{k_{mod} \cdot F_{Rk,N}}{\gamma_{M,H}}; \frac{F_{Rk,S}}{\gamma_{M,S}}; \frac{k_{mod} \cdot F_{90,Rk}}{\gamma_{M,H}}\right\}$$

Therefore, for timber failure and the nails connection the load duration class and the service class are included. The different partial factors γ_M for steel or timber, respectively, are also correctly taken into account.

3.5 Mechanical resistance and stability

See annex B for the characteristic load-carrying capacity in the direction F_1.

The characteristic capacities of the purlin ties are determined by calculation assisted by testing as described in the EAD 130186-00-0603. They should be used for designs in accordance with Eurocode 5 or a similar national Timber Code.

Threaded nails (ringed shank nails) in accordance to EN 14592

In the formulas in Annex B the capacities for threaded nails calculated from the formulas of Eurocode 5 are used assuming a thick steel plate when calculating the lateral nail load-carrying-capacity.

The load bearing capacities of the brackets has been determined based on the use of connector nails 4,0 x 40 mm in accordance with the German national approval for the nails.

The characteristic withdrawal capacity of the nails has to be determined by calculation in accordance with EN 1995-1-1: 2004, paragraph 8.3.2 (head pull-through is not relevant):

$$F_{ax,Rk} = f_{ax,k} \times d \times t_{pen}$$

Where:

$f_{ax,k}$ Characteristic value of the withdrawal parameter in N/mm²

d Nail diameter in mm

t_{pen} Penetration depth of the profiled shank including the nail point in mm, $t_{pen} \geq 31$ mm

Based on tests by Versuchsanstalt für Stahl, Holz und Steine, University of Kalrsruhe, the characteristic value of the withdrawal resistance for the threaded nails used can be calculated as:

$$f_{ax,k} = 50 \times 10^{-6} \times \sigma_k^2$$

Where:

σ_k Characteristic density of the timber in kg/m³

The shape of the nail directly under the head shall be in the form of a truncated cone with a diameter under the nail head which exceeds the hole diameter.

The design models allow the use of fasteners described in the table on page 9 in Annex A

No performance has been determined in relation to ductility of a joint under cyclic testing. The contribution to the performance of structures in seismic zones, therefore, has not been assessed.

No performance has been determined in relation to the joint's stiffness properties - to be used for the analysis of

3.6 Aspects related to the performance of the product

Corrosion protection in service class 1 and 2.

In accordance with EAD 130186-00-0603 the purlin ties are made from pre-galvanized steel DX 51 D / Z 275 according to EN 10346:2009 with $R_e \geq 295$ N/mm², $R_m \leq 360$ N/mm² and $A_{80} \geq 22\%$

3.7 General aspects related to the use of the product

Drüeke & Springob purlin ties are manufactured in accordance with the provisions of this European Technical Assessment using the manufacturing processes as identified in the inspection of the plant by the notified inspection body and laid down in the technical documentation

The nailing pattern used shall be either the maximum or the minimum pattern as defined in Annex A.

The following provisions concerning installation apply:

The structural members – the components 1 and 2 shown in the figure on page 16 - to which the brackets are fixed shall be:

- Restrained against rotation.
- Strength class C14 or better, see section 1 of this ETA
- Free from wane under the bracket.
- The tensile perpendicular to the grain capacity of the timber member to be used in conjunction with the purlin tie is to be checked by the designer of the structure to ensure it is not less than the purlin tie capacity and, if necessary, the purlin tie capacity reduced accordingly.
- The gap between the timber members does not exceed 3 mm.
- There are no specific requirements relating to preparation of the timber members.

The execution of the connection shall be in accordance with the approval holder’s technical literature.

4 Assessment and verification of constancy of performance (AVCP)

4.1 AVCP system

According to the decision 97/638/EC of the European Commission1, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 2+.

5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to CE-marking.

Issued in Copenhagen on 2022-03-03 by

Thomas Bruun
Managing Director, ETA-Danmark

Annex A
Product details and definitions

Table A.1 Materials specification

Purlin Ties Type	Thickness (mm)	Steel specification	Coating specification
right/left (170-370)	2,0	DX 51 D[1)]	Z275
[1)] $R_e \geq 295$ N/mm², $R_m \leq 360$ N/mm² and $A_{80} \geq 22\%$			

Table A.2 Dimensions

Purlin Ties Type	Length (mm)		Width (mm)	
	min	**max**	**min**	**max**
right/left	169	172	33,5	35,0
right/left	209	212	33,5	35,0
right/left	249	252	33,5	35,0
right/left	289	292	33,5	35,0
right/left	329	332	33,5	35,0
right/left	369	372	33,5	35,0

Table A.3 Fastener specification

Nail type	Nail size (mm)		Finish
According to EN 14592	Diameter	Length	
Threaded nail	4,0	40	Electroplated zinc

In the load-carrying-capacities of the nailed connection the capacities for threaded nails calculated from the formulas of Eurocode 5 are used assuming a thick steel plate when calculating the lateral nail load-carrying-capacity.
The load-carrying-capacities of the purlin ties have been determined based on the use of connector nails 4,0 x 40 mm in accordance with the German national specification for the nails.
The characteristic withdrawal capacity of the nails has to be determined by calculation in accordance with EN 1995-1-1:2004, paragraph 8.3.2 (head pull-through is not relevant):

$F_{ax,Rk} = f_{ax,k} \times d \times t_{pen}$

Where:

$f_{ax,k}$ Characteristic value of the withdrawal parameter in N/mm^2

d Nail diameter in mm

t_{pen} Penetration depth of the profiled shank including the nail point in mm, $t_{pen} \geq 31$ mm

Based on tests by Versuchsanstalt für Stahl, Holz und Steine, University of Karlsruhe, the characteristic value of the withdrawal resistance for the threaded nails used can be calculated as:

$f_{ax,k} = 50 \times 10^{-6} \times \rho_k^2$

Where:

ρ_k Characteristic density of the timber in kg/m^3

The shape of the nail directly under the head shall be in the form of a truncated cone with a diameter under the nail head which exceeds the hole diameter.

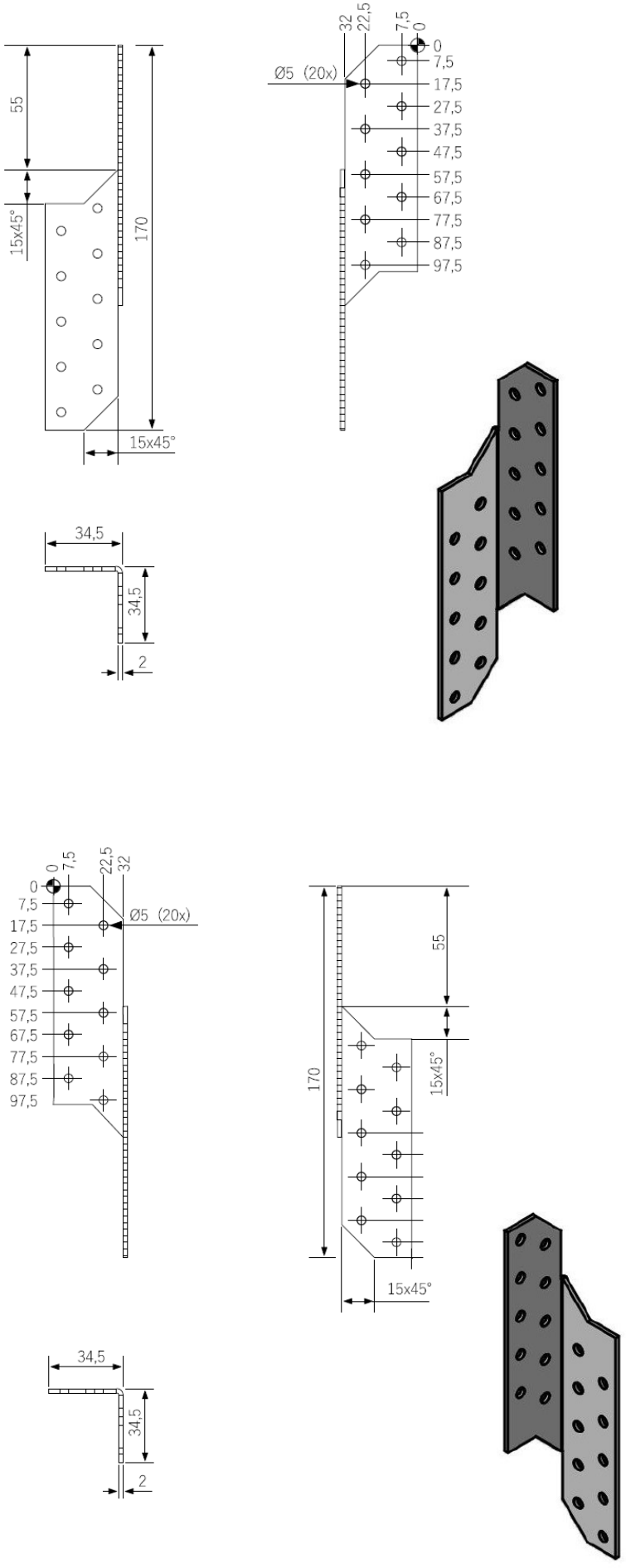


Figure A.1 Dimensions of Purlin Ties 170 right/left

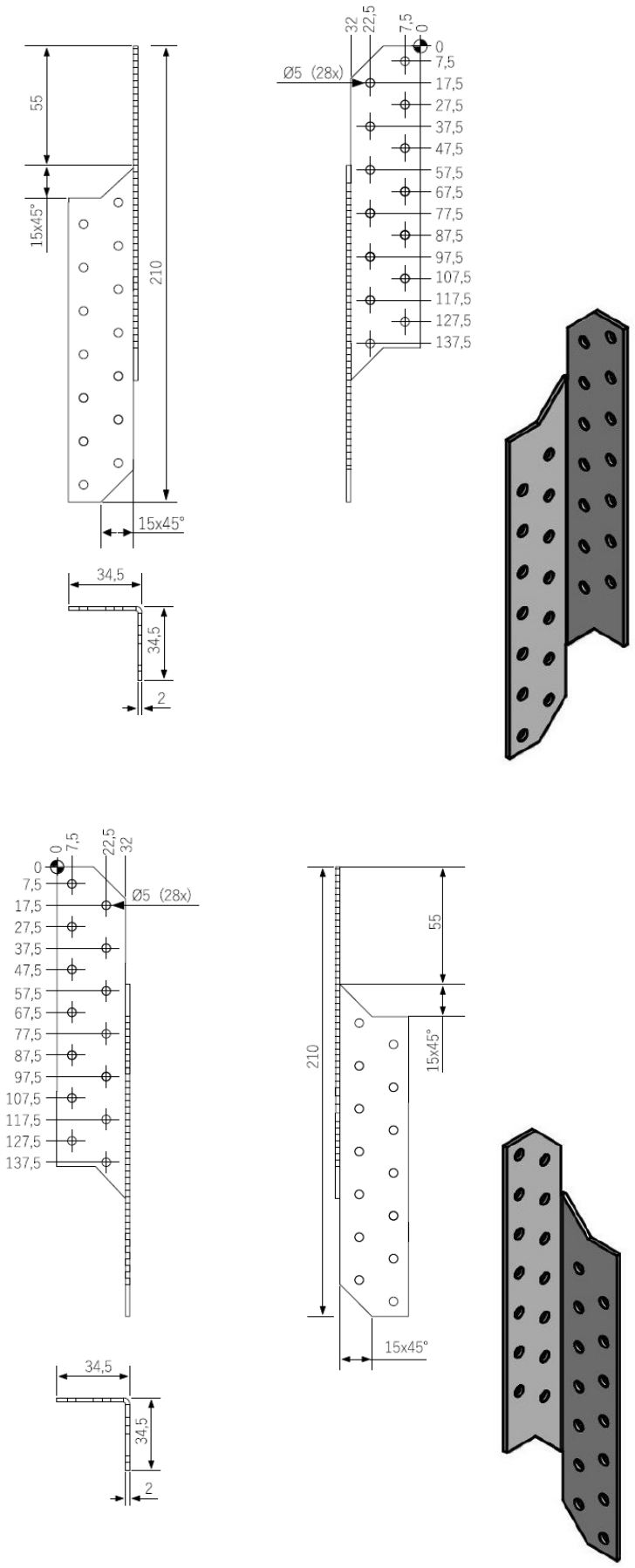


Figure A.2 Dimensions of Purlin Ties 210 right/left

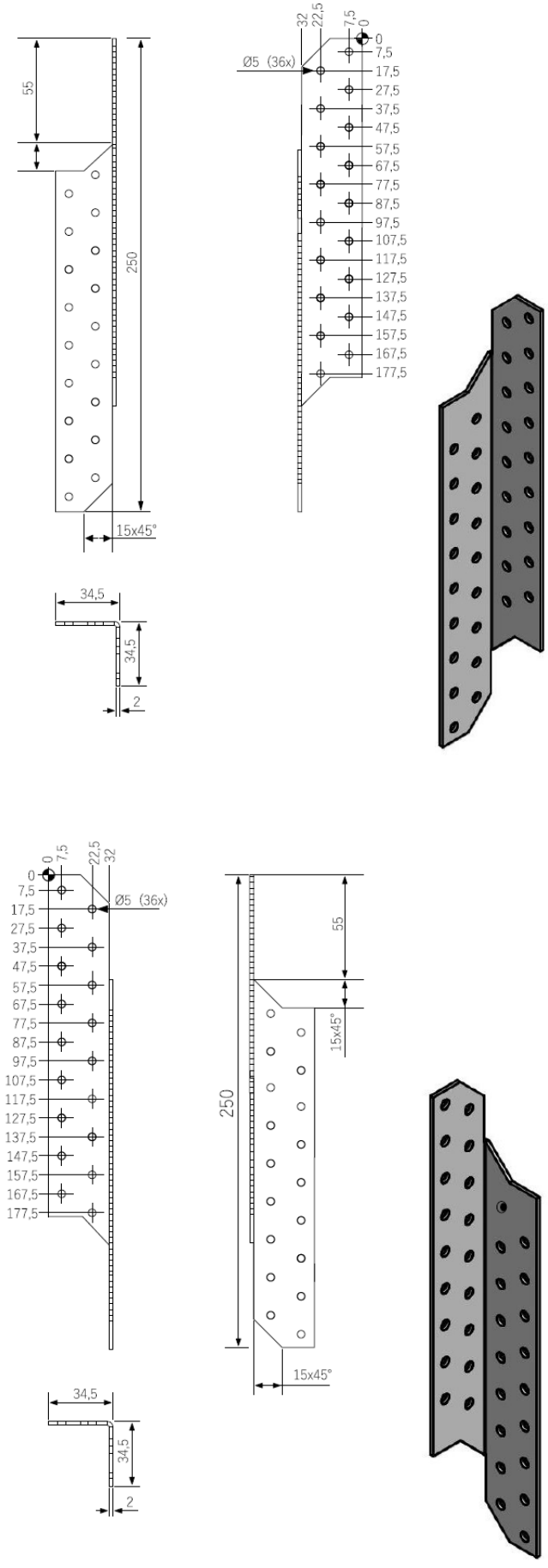


Figure A.3 Dimensions of Purlin Ties 250 right/left

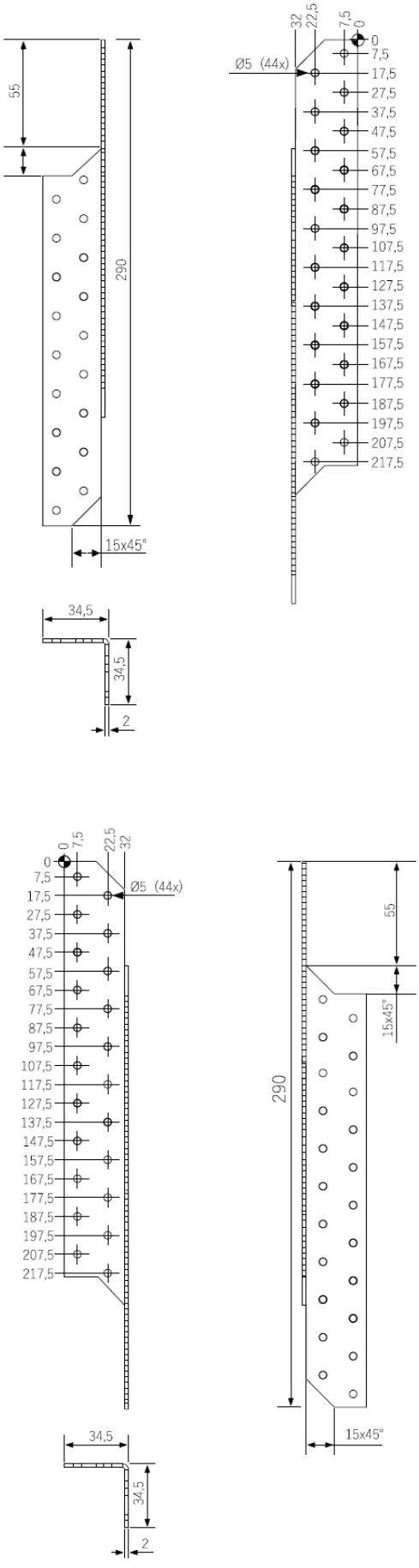


Figure A.4 Dimensions of Purlin Ties 290 right/left

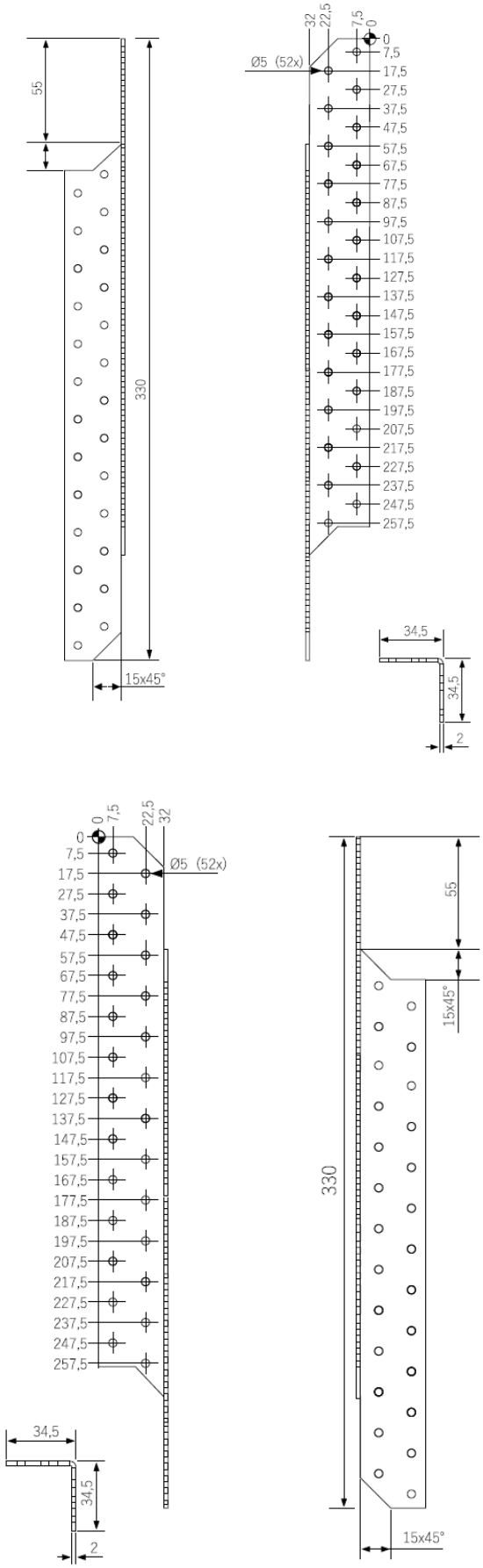
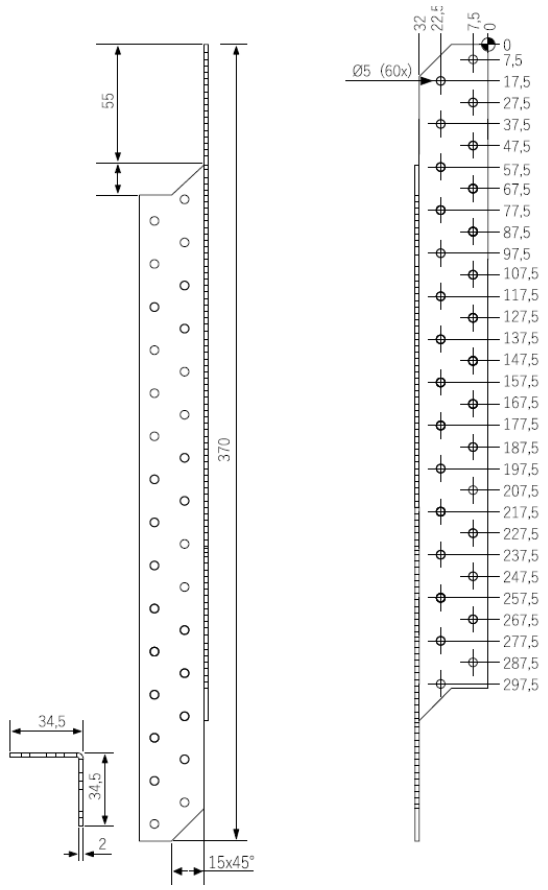


Figure A.5 Dimensions of Purlin Ties 330 right/left



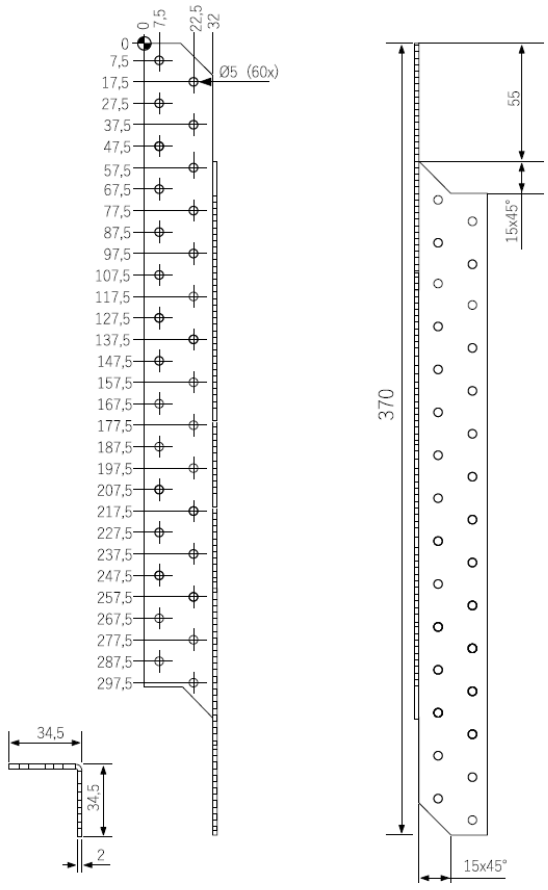


Figure A.6 Dimensions of Purlin Ties 370 right/left

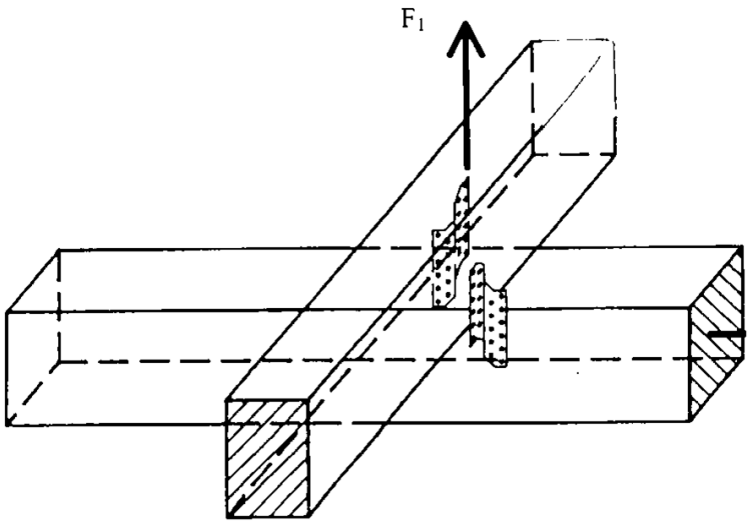


Figure A.7 Typical installation

Annex B
Characteristic load-carrying capacities

Support conditions
The distance between the timber elements in the area of the connection must not exceed 3 mm. The timber members are prevented from rotation.

Fastener specification
The holes are to be nailed beginning at the end of the purlin tie.

Wane
Wane is not allowed, the timber has to be sharp-edged in the area of the purlin ties.

Characteristic load-carrying capacities 2 purlin ties

Table B.1: Characteristic load-carrying capacities Load F_1 – 2 Purlin Ties / connection

Purlin Ties	Number of nails	Nail failure FRk,N [kN]	Steel failure FRk,S [kN]	Transverse tensile failure
right/left 170, 210, 250, 290, 330, 370	2 x 2	2,2	11,9	Design according to equation (B.1)
	2 x 3	3,4	11,9	
	2 x 4	5,5	11,9	
	2 x 5	8,5	11,9	
	2 x 6	9,9	11,9	
	2 x 7	13.9	11,9	
	2 x 8	15,3	11,9	
	2 x 9	19,7	11,9	
	2 x 10	21,4	11,9	
	2 x 11	26,0	11,9	
	2 x 12	27,9	11,9	

Splitting
For a lifting force F_1 splitting has to be proved, when necessary, for both timber elements. The capacity of a connection with two purlin ties on both sides of the timber element is calculated according to the general splitting design for connections with mechanical fasteners in EN 1995:2004.

$$F_{90,Rk} = 14 \cdot b \sqrt{\frac{h_e}{\left(1 - \frac{h_e}{h}\right)}} \qquad \text{(B.1)}$$

Where:

$F_{90,Rk}$	the characteristic splitting capacity in N
b	the member thickness, in mm
h_e	is the loaded edge distance to the centre of the most distant fastener in mm
h	the timber member height in mm

The design value of the force component perpendicular to the structural member's axis has to be lower than the design capacity $F_{90,Rd}$.